



AITiNX Coated

5 & 6-Flute Finishers, Neck Relief, Square & Corner Radius, 45° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Length Below Shank	Neck ø	Corner Radius	Shank ø	AITiNX Coated Part #
* 1/8	.1250	1/4	1-1/2	1/2	.118	.015	1/8	RFX1111
* 1/8	.1250	1/4	2-1/2	1-1/8	.118	.015	1/8	RFX1115
* 3/16	.1875	5/16	2	9/16	.176	.015	3/16	RFX1117
* 3/16	.1875	3/8	3	1-3/8	.176	.015	3/16	RFX1121
1/4	.2500	3/8	2-1/2	5/8	.235	.015	1/4	RFX1123
1/4	.2500	5/8	3	1-3/8	.235	.015	1/4	RFX1129
1/4	.2500	5/8	4	2-3/8	.235	.015	1/4	RFX1135
3/8	.3750	1/2	2-1/2	3/4	.355	.030	3/8	RFX1139
3/8	.3750	7/8	3	1-3/8	.355	.030	3/8	RFX1145
3/8	.3750	7/8	4	2-3/8	.355	.030	3/8	RFX1151
1/2	.5000	5/8	3	1-3/8	.475	.030	1/2	RFX1158
1/2	.5000	1-1/8	3-1/2	1-3/4	.475	.030	1/2	RFX1166
1/2	.5000	1-1/8	4	2-1/4	.475	.030	1/2	RFX1174
1/2	.5000	1-1/8	5	3-1/4	.475	.030	1/2	RFX1182
5/8	.6250	1-1/8	4	2-1/8	.590	.030	5/8	RFX1194
5/8	.6250	1-3/8	5	3-1/8	.590	.030	5/8	RFX1200
3/4	.7500	1-1/8	4	2	.715	.030	3/4	RFX1206
3/4	.7500	1-5/8	5	2-7/8	.715	.030	3/4	RFX1212
3/4	.7500	1-5/8	6	3-7/8	.715	.030	3/4	RFX1218

* 5-Flute

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For specific shank tolerance information please see [page 200](#).



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